HMI SERIES – AMPLIFIED PRESSURE SENSORS

The HMI pressure sensors provide digital output signals via a I²C bus interface and utilize precision digital signal conditioning to achieve high accuracies. The sensors offer an increased media compatibility to measure gases and liquids. 5 V and 3 V supply versions are available. Very small SIL and DIP housings allow for space- saving PCB-mounting. All HMI pressure sensors can be modified according to customer specific requirements.

Features
- Pressure ranges from 2.5 mbar to 10 bar, 1 psi to 150 psi gage or differential pressure
- Increased media compatibility[1]
- Digital I²C bus output
- Precision ASIC signal conditioning
- Calibrated and temperature compensated[2]
- SIL and DIP housings

Applications
- Industrial controls
- Pneumatic controls
- Environmental controls
- HVAC
- Analytical instruments

Certificates
- Quality Management System according to EN ISO 13485:2003 and EN ISO 9001:2008
- RoHS and REACH compliant

Media compatibility
High pressure port: To be used with gases and liquids which are compatible with the wetted materials (high temperature polyamide, ceramic AL_2O_3, epoxy, fluorosilicone, glass, silicon).

Low pressure port: To be used with non-corrosive, non-ionic working fluids such as clean dry air, dry gases and the like.

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Maximum ratings

Parameter		Min.	Typ.	Max.	Unit
Supply voltage (VS)[3]	HMIxxx3	2.7	3.0	4.2	V_{DC}
	HMIxxx5	4.2	5.0	5.5	
Output current	Sink		1		mA
	Source		1		
Temperature ranges	Compensated	-20		+85	°C
	Operating	-20		+85	
	Storage[4]	-40		+125	
Humidity limits (non-condensing)[5]				95	%RH
Vibration	10 to 2000 Hz, random (EN 60068-2-64)			10	g
Mechanical shock	11 ms (EN60068-2-27)			50	
Lead solder temperature	(JESD22-B106D)			270	°C

Pressure sensor characteristics

Part no.	Operating pressure	Proof pressure [6]
HMIM2x5Uxxx	0 to 2.5 mbar	100 mbar
HMIM2x5Bxxx	0 to ±2.5 mba	
HMIM005Uxxx	0 to 5 mbar	
HMIM005Bxxx	0 to ±5 mbar	
HMIM010Uxxx	0 to 10 mbar	
HMIM010Bxxx	0 to ±10 mbar	
HMIM020Uxxx	0 to 20 mbar	300 mbar
HMIM020Bxxx	0 to ±20 mbar	
HMIM050Uxxx	0 to 50 mbar	
HMIM050Bxxx	0 to ±50 mbar	
HMIM100Uxxx	0 to 100 mbar	
HMIM100Bxxx	0 to ±100 mbar	
HMIM250Uxxx	0 to 250 mbar	2 bar
HMIM250Bxxx	0 to ±250 mbar	
HMIB001Uxxx	0 to 1 bar	5 bar
HMIB001Bxxx	0 to ±1 bar	
HMIB2x5Uxxx	0 to 2.5 bar	10 bar
HMIB005Uxxx	0 to 5 bar	14 bar
HMIB010Uxxx	0 to 10 bar	
HMIP001Uxxx	0 to 1 psi	30 psi
HMIP001Bxxx	0 to ±1 psi	
HMIP100Uxxx	0 to 100 psi	200 psi

Other pressure ranges are available on request. Please contact your local representative.

Performance characteristics [7]

(T_A=25 °C, RH=50 %,
for HMIxxx3 devices (V_S=3.0 V_{DC}) digital output signal is non-ratiometric to V_S in the range of V_S =2.7 to 4.2 V,
for HMIxxx5 devices (V_S=5.0 V_{DC}) digital output signal is non-ratiometric to V_S in the range of V_S =4.2 to 5.5 V)

Parameter		Min.	Typ.	Max.	Unit
Non-linearity (-20 to 85 °C)[8]				±0.25	%FSS
Accuracy[9]				±0.25	
Total accuracy (-20 to 85 °C)[10]	up to 5 mbar			±2	
	10 mbar to 50			±1.25	
	all others			±0.75	
Response delay[11]			0.5		ms
A/D resolution			12		bit
D/A resolution				11	
Current consumption	5 V devices	<1 bar	4.2		mA
		all others	5.3		
	3 V devices	<1 bar	3.7		
		all others	4.5		

Pressure ranges up to 5 mbar

Unidirectional devices

Parameter	Min.	Typ.	Max.	Unit
Zero pressure offset	2460	3000	3540	counts
Full scale span (FSS)[12]		27000		
Full scale output	29460	30000	30540	

Bidirectional devices

Parameter		Min.	Typ.	Max.	Unit
Zero pressure offset		15960	16500	17040	counts
Full scale span (FSS)[12]			27000		
Full scale output	@ max. specified pressure	29460	30000	30540	
	@ min. specified pressure	2460	3000	3540	

Performance characteristics (Cont.) [7]

(T_A=25 °C, RH=50 %,
for HMIxxx3 devices (V_S=3.0 V_{DC}) digital output signal is non-ratiometric to V_S in the range of V_S =2.7 to 4.2 V,
for HMIxxx5 devices (V_S=5.0 V_{DC}) digital output signal is non-ratiometric to V_S in the range of V_S =4.2 to 5.5 V)

Pressure ranges from 10 mbar to 50 mbar / 1 psi

Unidirectional devices

Parameter		Min.	Typ.	Max.	Unit
Zero pressure offset		2663	3000	3338	
Full scale span (FSS)[12]			27000		counts
Full scale output		29663	30000	30338	

Bidirectional devices

Parameter		Min.	Typ.	Max.	Unit
Zero pressure offset		16163	16500	17040	
Full scale span (FSS)[12]			27000		
Full scale output	@ max. specified pressure	29663	30000	30338	counts
	@ min. specified pressure	2663	3000	3338	

All other pressure ranges

Unidirectional devices

Parameter		Min.	Typ.	Max.	Unit
Zero pressure offset		2798	3000	3203	
Full scale span (FSS)[12]			27000		counts
Full scale output		29798	30000	30203	

Bidirectional devices

Parameter		Min.	Typ.	Max.	Unit
Zero pressure offset		16298	16500	16703	
Full scale span (FSS)[12]			27000		
Full scale output	@ max. specified pressure	29798	30000	30203	counts
	@ min. specified pressure	2798	3000	3203	

I²C Bus

Introduction

The HMI is capable to generate a digital output signal. The device runs a cyclic program, which will store a corrected pressure value with 12 bit resolution about every 250 µs within the output registers of the internal ASIC. In order to use the sensor for digital signal readout, it should be connected to a bidirectional I²C-bus.

According to the I²C-bus specification, the bus is controlled by a master device, which generates the clock signal, controls the bus access and generates START and STOP conditions. The HMI is designed to work as a slave, hence it will only respond to requests from a master device.

Digital I²C interface

The HMI complies with the following protocol (Fig. 1):

Bus not busy: During idle periods both data line (SDA) and clock line (SCL) remain HIGH.

START condition (S): HIGH to LOW transition of SDA line while clock (SCL) is HIGH is interpreted as START condition. START conditions are always generated by the master. Each initial request for a pressure value has to begin with a START condition.

STOP condition (P): LOW to HIGH transition of SDA line while clock (SCL) is HIGH determines STOP condition. STOP conditions are always generated by the master. More than one request for the current pressure value can be transmitted without generation of intermediate STOP condition.

DATA valid (D): State of data line represents valid data when, after START condition, data line is stable for duration of HIGH period of clock signal. Data on line must be changed during LOW period of clock signal. There is one clock pulse per bit of data.

Acknowledge (A): Data is transferred in pieces of 8 bits (1 byte) on serial bus, MSB first. After each byte receiving device whether master or slave – is obliged to pull data line LOW as acknowledge for reception of data. Master must generate an extra clock pulse for this purpose. When acknowledge is missed, slave transmitter becomes inactive. It is on master either to send last com-mand again or to generate STOP condition in that case.

Slave address: The I²C-bus master-slave concept requires a unique address for each device. The HMI has a preconfigured slave address (1111000xb). By factory programming it is possible to define a secondary slave address additional to the general one. According to I²C specification 127 different addresses are available. The sensor will then listen to both slave addresses. After generating a START condition the master sends the address byte containing a 7 bit address followed by a data direction bit (R/W). A "0" indicates a transmission from master to slave (WRITE), a "1" indicates a data request (READ).

DATA operation: The sensor starts to send 2 data bytes containing the current pressure value as a 15 bit information placed in the output registers
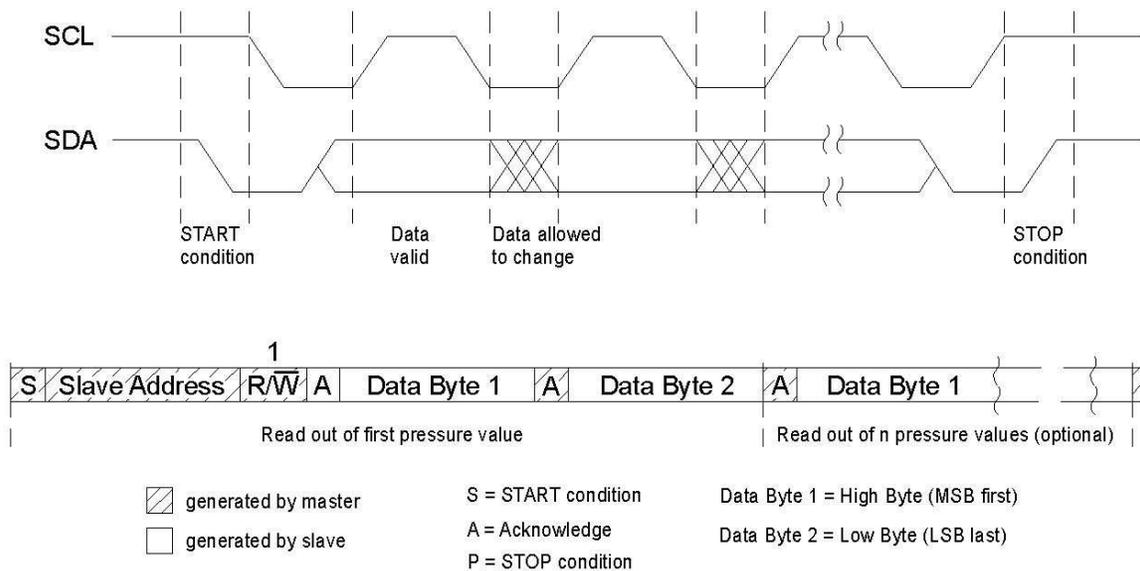

Fig. 1:   I²C bus protocol

I²C Interface parameters

Parameter	Symbol	Min.	Typ.	Max.	Unit
Input high level		90		100	
Input low level		0		10	% of Vs
Output low level				10	
Pull-up resistor		1		5	kΩ
Load capacitance @ SDA	C_{SDA}			400	
Input capacitance @ SDA/SCL	C_{I2C_IN}			10	pF
SCL clock frequency	F_{SCL}	100*		400	kHz
Bus free time between STOP and START condition	t_{BUF}	1.3			
Hold time (repeated) START condition, to first clock pulse	$t_{HD.STA}$	0.8			
LOW period of SCL	t_{LOW}	1.3			
HIGH period of SCL	t_{HIGH}	0.6			
Setup time repeated START condition	$t_{SU.STA}$	1			µs
Data hold time	$t_{HD.DAT}$	0			
Data setup time	$t_{SU.DAT}$	0.2			
Rise time of both SDA and SCL	t_R			0.3	
Fall time of both SDA and SCL	t_F			0.3	
Setup time for STOP condition	$t_{SU.STO}$	0.6			

*recommended

Note: TE Connectivity recommends communication speeds of at least 100 kHz (max. 400 kHz). Please contact us for further information.
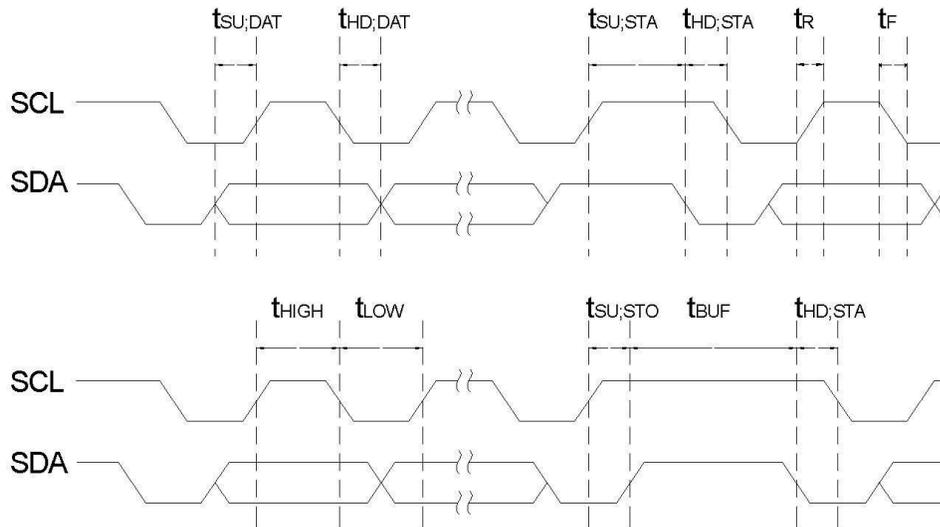

Fig. 2:   Timing characteristics

Dimensional drawing

HMIxxxU1xxx (SIL, axial no ports)
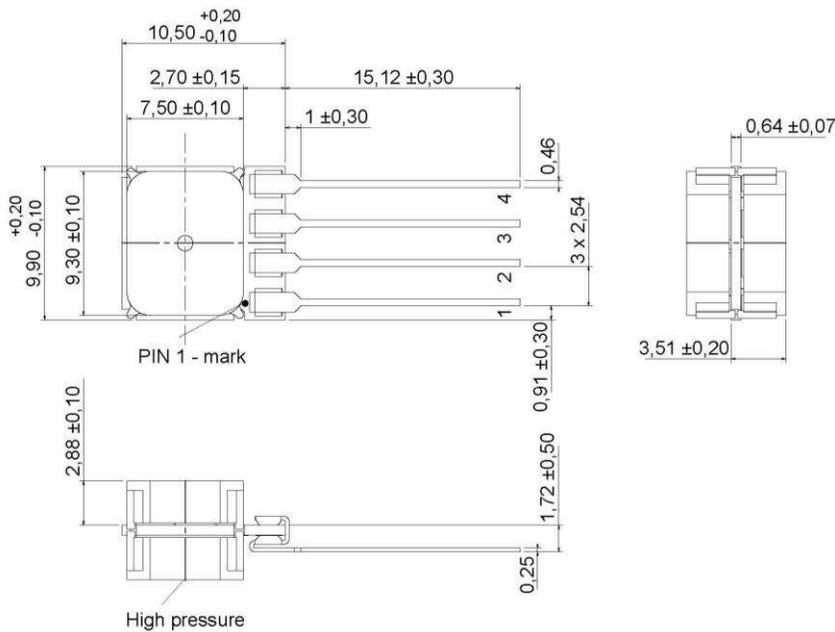
PIN 1 - mark

High pressure

Electrical connection

Pin	connection
1	+Vs
2	GND
3	SCL
4	SDA
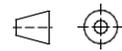
first angle projection
dimensions in mm

HMIxxxW1xxx (DIP, axial no ports)
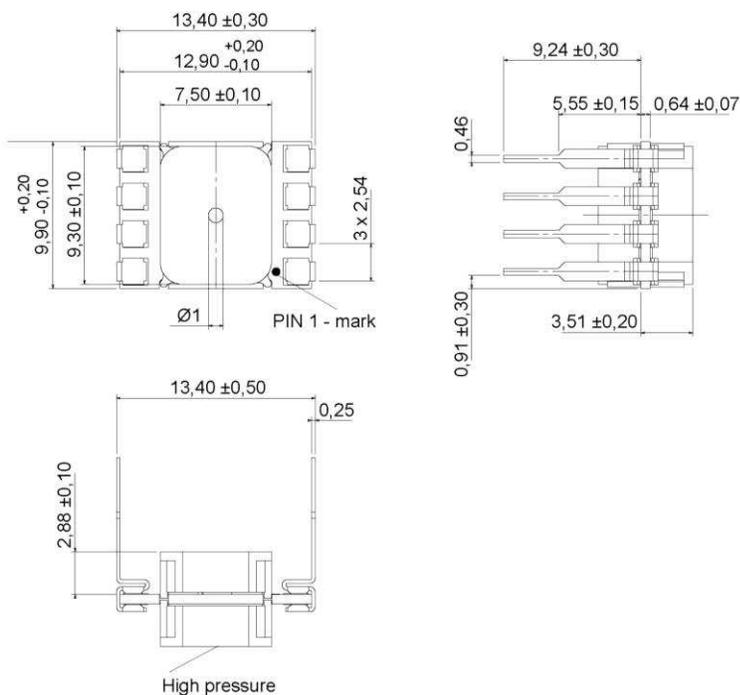
PIN 1 - mark

High pressure

Pin	connection
1	+Vs
2	GND
3	C
4	I/C*
5	SCL
6	I/C*
7	I/C*
8	SDA

* internal connection. Do
not connect for any reason
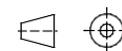
first angle projection
dimensions in mm

## Dimensional drawing
HMIxxxX7xxx (SIL, 1 port axial, barbed)
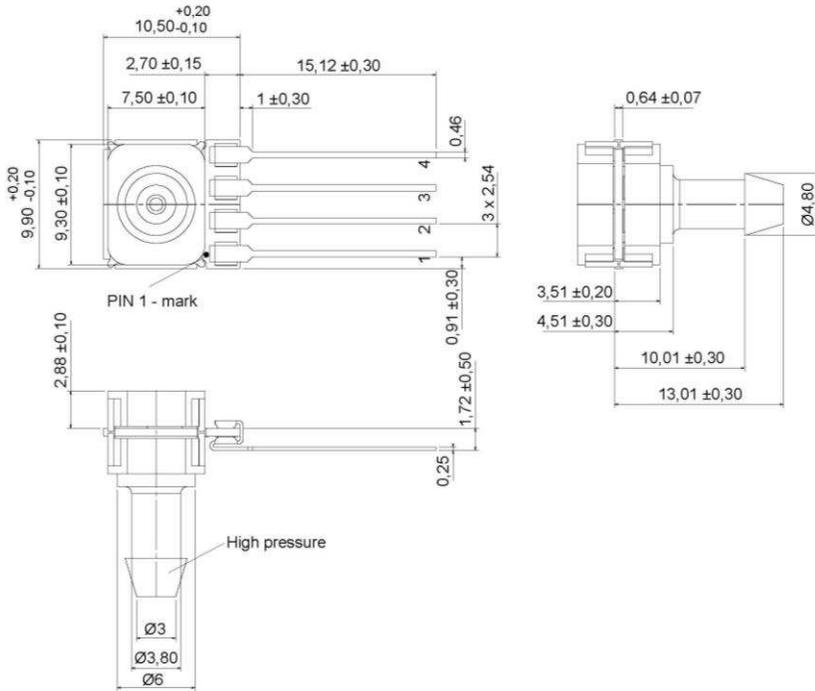
Electrical connection

Pin	connection
1	+Vs
2	GND
3	SCL
4	SDA

first angle projection
dimensions in mm

HMIxxxU7xxx (SIL, 2 ports axial, opposite side, barbed)
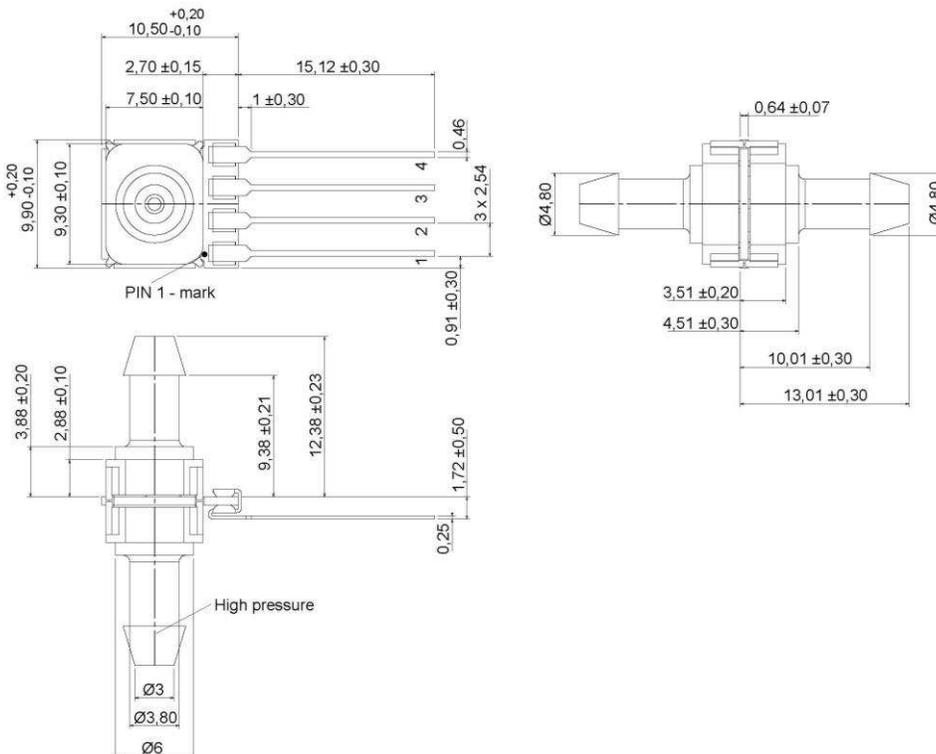
Pin	connection
1	+Vs
2	GND
3	SCL
4	SDA
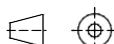
first angle projection
dimensions in mm

Dimensional drawing

HMIxxxZ7xxx (DIP, 1 port axial, barbed)
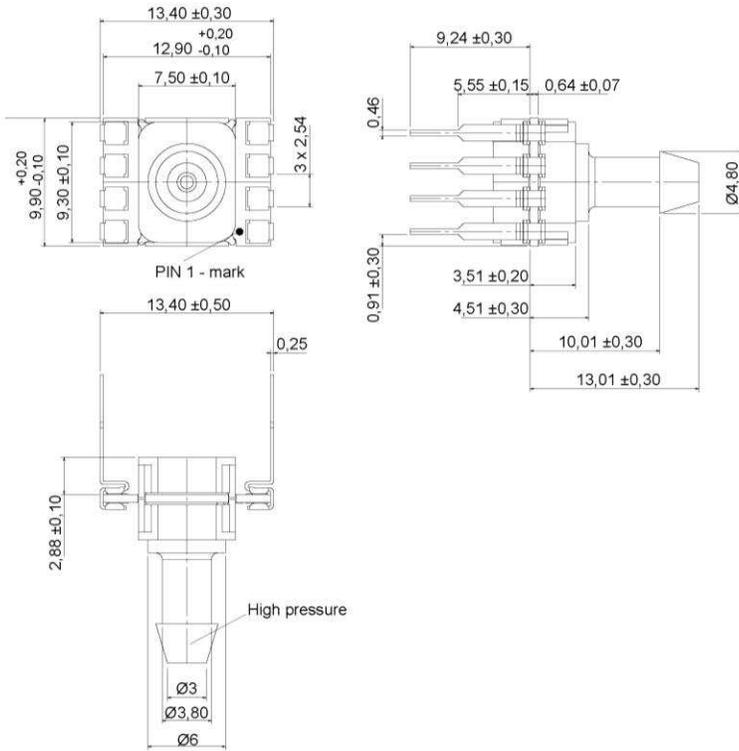
Electrical connection

Pin	connection
1	+Vs
2	GND
3	C
4	I/C*
5	SCL
6	I/C*
7	I/C*
8	SDA

* internal connection. Do not connect for any reason
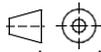
first angle projection
dimensions in mm

### HMIxxxU6xxx (SIL, 2 ports axial, opposite side, straight big)
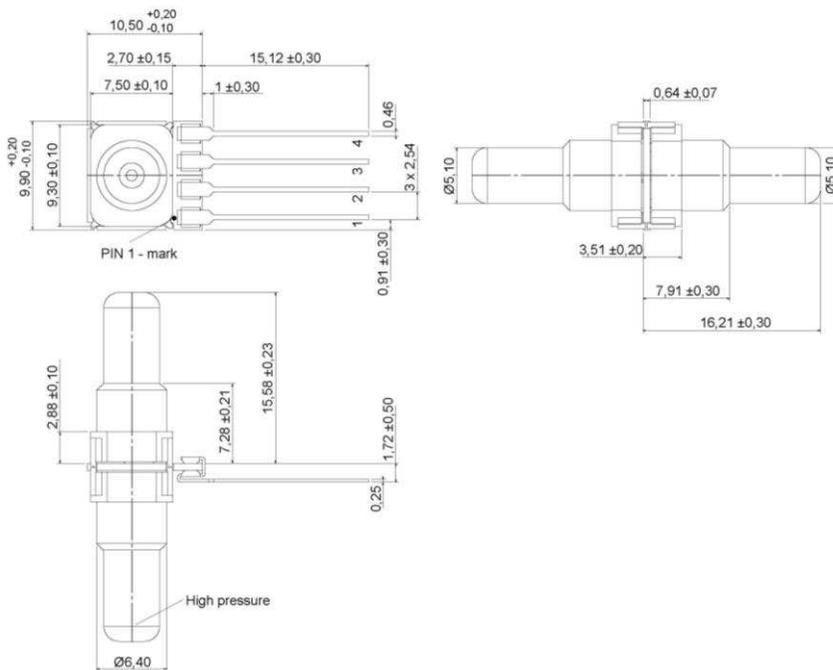
Pin	connection
1	+Vs
2	GND
3	SCL
4	SDA
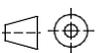
first angle projection
dimensions in mm

Dimensional drawing

HMIxxxX6xxx (SIL, 1 port axial, straight big)
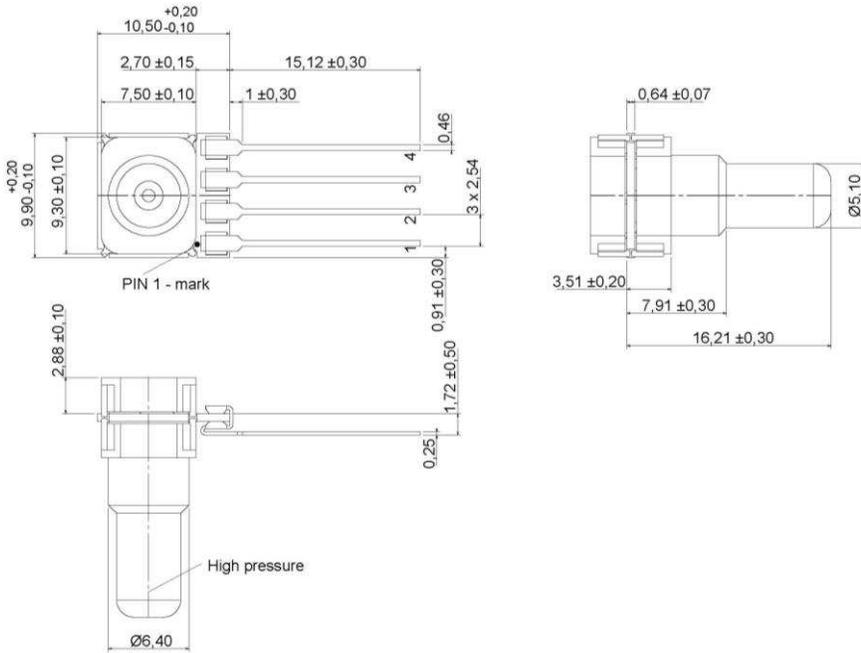
Electrical connection

Pin	connection
1	+Vs
2	GND
3	SCL
4	SDA

first angle projection
dimensions in mm

HMIxxxZ6xxx (DIP, 1 port axial, straight big)
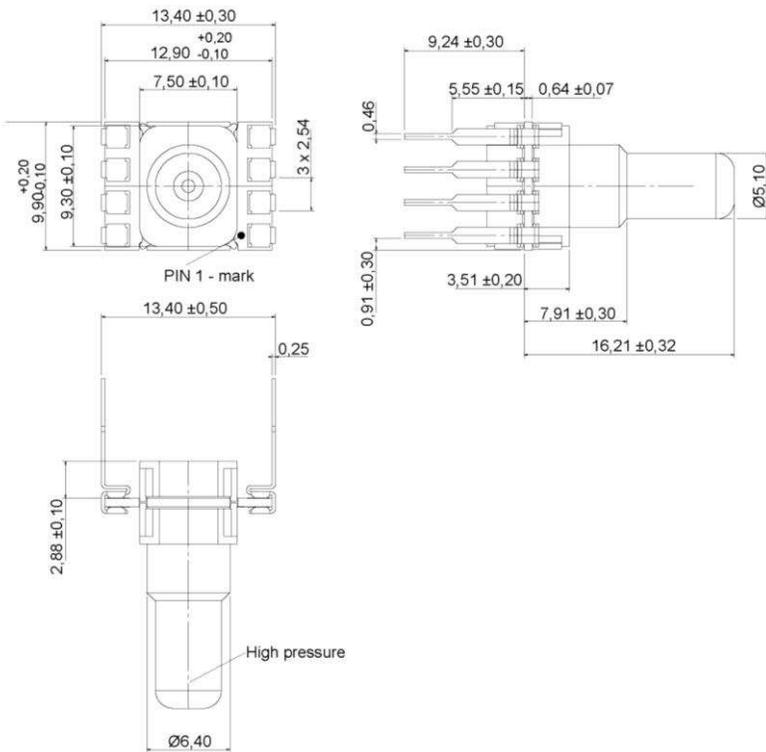
Pin	connection
1	+Vs
2	GND
3	C
4	I/C*
5	SCL
6	I/C*
7	I/C*
8	SDA

* internal connection. Do
not connect for any reason

first angle projection
dimensions in mm

Dimensional drawing

HMIxxxU5xxx (SIL, 2 ports axial, opposite side, needle big)

High pressure

Electrical connection

Pin	connection
1	+Vs
2	GND
3	SCL
4	SDA

first angle projection
dimensions in mm

HMIxxxX5xxx (SIL, 1 port axial, needle big)

High pressure
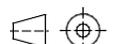
Pin	connection
1	+Vs
2	GND
3	SCL
4	SDA

first angle projection
dimensions in mm

Dimensional drawing

HMIxxxZ5xxx (DIP, 1 port axial, needle big)
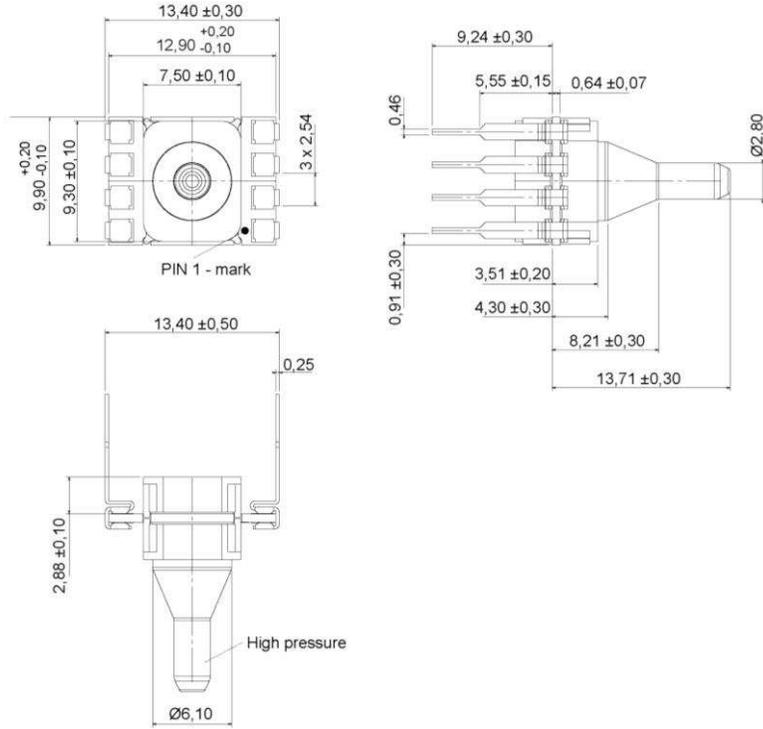
Electrical connection

Pin	connection
1	+Vs
2	GND
3	C
4	I/C*
5	SCL
6	I/C*
7	I/C*
8	SDA

* internal connection. Do
not connect for any reason

first angle projection
dimensions in mm

Electrical connection (cont.)

DIP versions

SIL versions

Part numbering key

Part Number

HMI ☐ XXXX X X X H X

Pressure range

M2x5	2.5 mbar
M005	5 mbar
M010	10 mbar
M020	20 mbar
M050	50 mbar
M100	100 mbar
M250	250 mbar
B001	1 bar
B2x5	2.5 bar
B005	5 bar
B010	10 bar
P001	1 psi
P100	100 psi

Calibration

B	Bidirectional
U	Unidirectional

Voltage

3	3V
5	5V

Grade

H	High

Porting

1	No port
7	Barbed
5	Needle big
6	Straight big

Housing

U	[SIL, 2 ports axial, opposite side]
W	[DIP, 2 ports axial, opposite side]
X	[SIL 1 port axial]
Z	[DIP 1 port axial]
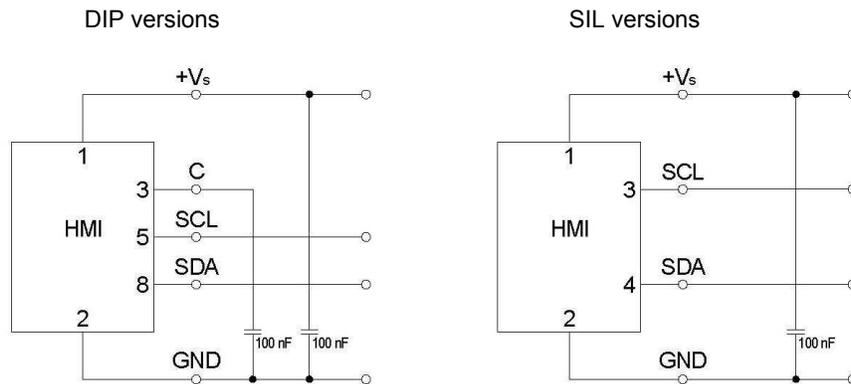
Order code example: HMIB001BW1H3

Label information

Digit	1	2	3	4	5	6	7	8	9	10 11 12 13 14
	Series		Pressure range	Calibration	Housing	Porting	Grade / voltage	Rev	Date code (year)	Production code
Char	M A	HMI	1 2.5 mbar	U Unidirectional	U SIL, 2 ports axial, opposite side	1 no port	- High, 5 V			
			2 5 mbar			7 Barbed	/ High, 3 V			
			3 10 mbar	B Bidirectional	W DIP, 2 ports axial, opposite side	5 Needle big				
			4 20 mbar			6 Straight big				
			5 50 mbar		X SIL, 1 port axial					
			6 1 psi		Z DIP; 1 port axial					
			7 100 mbar							
			8 250 mbar							
			A 1 bar							
			B 2.5 bar							
			C 5 bar							
			L 100 psi							
			M 10 bar							

Ordering information (standard configurations)

Description	TE Part Number	Pressure Range	Calibration	Housing	Porting	Grade	Voltage
HMIM100BW1H3	2003783-F	100 mbar	Bidirectional	DIP, 2 ports axial, opposite side	No port	High	3 V
HMIB001BZ7H3	2003556-F	1 bar	Bidirectional	DIP 1 port axial	Barbed	High	3 V
HMIB2X5UZ7H3	2003626-F	2.5 bar	Unidirectional	DIP 1 port axial	Barbed	High	3 V
HMIB005UX5H3	2003831-F	5 bar	Unidirectional	SIL 1 port axial	Needle big	High	3 V
HMIB010UU1H3	2003723-F	10 bar	Unidirectional	SIL, 2 ports axial, opposite side	No port	High	3 V

Note:

The above product listings are examples of possible product configurations. More standard product configurations are available on request.

In addition, custom specific pressure and temperature ranges as well as mechanical or electronic sensor modifications are widely available.

Please note, not all possible sensor configurations are active products. MOQ may apply. Please contact your local sensors representative to learn more.

Specification notes

(1) All wetted materials are selected to give a high level of media compatibility. Media compatibility refers to media inside the pressure port and lid. Improved media compatibility on high pressure port (backward side of sensor chip) since media has no contact to electronic components. Nevertheless, tests with the media used in the specific application are recommended.

(2) Sensor is calibrated in air, changes in sensor behavior based on physical effects caused by the specific media can occur. Weight of the media and wetting forces can influence the sensor characteristics.

(3) The sensor might not function or be operable above an absolute maximum rating of Vs=6.5 V.

(4) Storage temperature of the sensor without package.

(5) Tested 1h, up to 85 °C. 100 % condensing or direct liquid media on high pressure port.

(6) Proof pressure is the maximum pressure which may be applied without causing durable shifts of the electrical parameters of the sensing element.

(7) Sensor is calibrated in air, changes in sensor behavior based on physical effects caused by the specific media can occur. Weight of the media and wetting forces can influence the sensor characteristics.

(8) Non-linearity is the measured deviation based on Best Fit Straight Line (BFSL).

(9) Accuracy is the combined error from non-linearity and hysteresis. Hysteresis is the maximum output difference at any point within the operating pressure range for increasing and decreasing pressure.

(10) Total accuracy is the combined error from offset and span calibration, non- linearity, pressure hysteresis, and temperature effects. Calibration errors include the deviation of offset and full scale from nominal values.

(11) Max. delay time between pressure change at the pressure die and signal change at the output.

(12) Full Scale Span (FSS) is the algebraic difference between the output signal for the highest and lowest specified pressure.

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