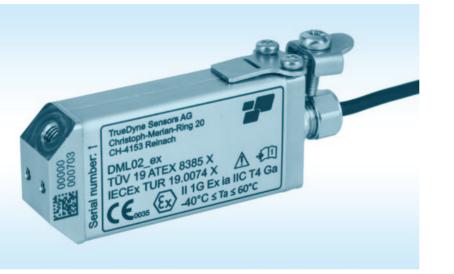
Data sheet I Technical Description and Installation Instructions

Document number: DB-KU-100237-3 Initial creation: Juni 2021 From firmware version: V2.00.00 From serial number: xxx1044





DML02 | DML02_ex version:

Viscosity and viscosity sensor VLO-M2 | VLO-M2_ex

Rethink Sensing



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Notes about the data sheet

Use and safekeeping

- This data sheet is an integral component of the viscosity sensor.
- Keep the data sheet in the immediate vicinity of the place of use.
- In case of transfer to third parties, pass on data sheet or relevant content to them.
- Read the data sheet carefully.
- We reserve the right to make changes.

WARNING

Use of the VLO-M2_ex version

This document is only valid in connection with the VLO-M2_ex with the safety instructions DB-KU-100206-*. The asterisk (*) stands for the version.

Function

The data sheet provides information for safe use and installation of the viscosity sensor.

Symbols used

The following symbols are used in the data sheet to draw attention to dangerous situations and to indicate instructions for action:

| Symbol | Description |
|----------------|---|
| WARNING | Leads to death or serious injury if not avoided. |
| NOTICE | Information on facts that do not involve physical injury. |
| • | Single-step handling instruction |
| 1. / 2. / 3. | Multi-step handling instruction |

Safety notes

Intended use

- Depending on the ordered version, the measuring instrument can also measure explosive and inflammable media.
- Measuring instruments for use in hazardous areas are specially marked on the type plate.
- The viscosity sensor is to be used exclusively for measuring the density of fluids. Only permitted media may be used.
- Check by means of the type plate whether the ordered measuring instrument can be used for its intended purpose in the area relevant for approval (e.g. explosion protection).
- Failure to observe the area of application can impair safety. The manufacturer shall not be held liable for damage arising from improper use.

Qualification of personnel

• The viscosity sensor may be installed by specialist personnel only.

Operating safety

- The owner/operator is responsible for interferencefree operation of the viscosity sensor.
- Only operate the viscosity sensor in a technically perfect and safe operating condition.
- In case of increased medium temperature, ensure protection against accidental contact to avoid burns.
- Unauthorized modifications or repairs to the viscosity sensor are not permitted and can lead to unforeseeable dangers.

Product safety

• The viscosity sensor complies with the guidelines listed in the EU Declaration of Conformity. By affixing the CE mark, TrueDyne Sensors AG confirms this fact.



Product description

Overview

The viscosity sensor was designed for measuring the viscosity and density of fluids. This takes place using a microelectromechanical system (MEMS) with a micro-channel shaped liked the Greek letter omega (omega chip), which is built into an internal bypass.

When the medium flows through the viscosity sensor, the bypass arrangement generates a pressure gradient via the microchannel, which allows the medium to reach the omega chip. The medium influences the physical properties of the excited sensor (resonance frequency and quality), and these are digitized and evaluated in the microcontroller. The measured values can be read out via the serial interface (RS-485, Modbus).

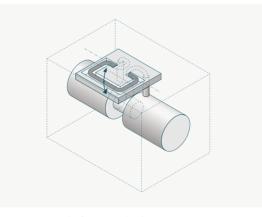
Density measurements in the range 600 to 1000 kg/ m^3 (further options see product specifications) can be realized at a flow rate of 0 to 10 l/h.

Omega chip

The omega chip, a vibronic microsystem, is the heart of the measuring system and is used for sensor signal generation in the overall system. An essential component of this microsystem is a silicon tube (microchannel), which is electrostatically set into oscillation in a vacuum atmosphere. To compensate for temperature effects, a platinum resistor is integrated, which allows local real-time temperature measurement. The omega chip essentially consists of crystalline silicon and glass.

Density measurement

The viscosity sensor uses the omega chip for density measurement. For this purpose, the filled microchannel is brought to resonant oscillation and analyzed.



Measuring principle (omega chip)

The resulting natural frequency of the microchannel depends on the mass and thus on the density of the medium in the microchannel: The lower the density of the medium, the lower the natural frequency. Thus the natural frequency is a function of the medium density.

$$f \propto -\sqrt{\frac{\text{E} \cdot \text{I}}{\rho_{\text{Tube}} \cdot \text{A}_{\text{Tube}} + \rho_{\text{Fluid}} \cdot \text{A}_{\text{Fluid}}}}$$

f = natural frequency, $E \cdot I$ = stiffness of the tube, ρ_{Tube} = tube density, A_{Tube} = tube cross-section, ρ_{Fluid} = medium density, A_{Fluid} = medium cross-section

Possible applications

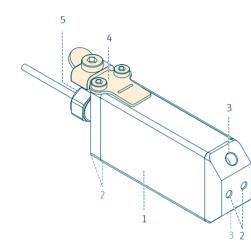
The viscosity sensor can be used for direct and indirect density measurements. While a product property or quality can be determined with the direct density measurement, an indirect density measurement using tables and calculation algorithms makes it possible to determine the concentration of liquid mixtures.

The viscosity sensor can be used in the following applications, for example:

- Addition of volumetric flow measurement in orifices, turbines or displacement devices to enable mass measurement. The viscosity sensor takes temperature changes and (if an additional pressure sensor is connected) pressure changes into account.
- Monitoring and controlling the quality of fuel mixtures such as E10 or biodiesel.



Product design



Product design of viscosity sensor VLO-M2 | VLO-M2_ex

- 1 Viscosity sensor VLO-M2(_ex)
- 2 Mounting holes for mechanical fastening (6 x M3 threaded holes)
- *3 Fluid interface (2 x M5 threaded holes)*
- 4 Clamp on grounding plate with screws M3×8 TORX
- 5 Electronic interface for communication and power supply

NOTICE

For the VLO-M2 (non-ex), item 4 (clamp on grounding plate with screws M3×8 TORX) is not applicable. Marked orange in the graphic.

Scope of delivery

• Viscosity sensor (including transport safety devices)

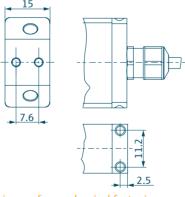
Product identification

The viscosity sensor is identified by a consecutive, eleven-digit serial number. This is installed on the outside of the housing and can also be viewed via Modbus.

Installation, start-up and uninstallation

Fastening the viscosity sensor mechanically

 Fix the viscosity sensor with M3 screws using the provided mounting holes (4 mm depth). Maximal tightening torque 30 cNm (typically 15 to 20 cNm)



Dimensions in mm for mechanical fastening

Making the fluid connections for the viscosity sensor

- With a flow rate >10 l/h, installation in a bypass line is recommended to limit the flow rate through the viscosity sensor to <10 l/h.
- The bypass line can be led to a collecting tank or back to the main line.

WARNING

Danger of injury due to dangerous process conditions and pipe break

- Empty and depressurize the pipeline before installing the viscosity sensor.
- ► Take high temperatures into account.
- ► If necessary, fasten the viscosity sensor mechanically.

NOTICE

Clogging of the microchannel

If necessary, install a filter upstream of the viscosity sensor to prevent the microchannel from clogging.

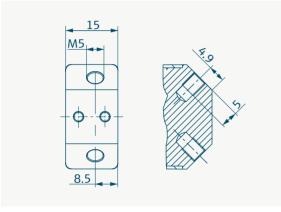
NOTICE

Delayed measurement signal for installation in bypass

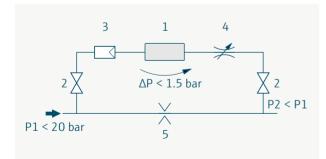
- Note the time delay, for example for open-loop process control.
- **1.** Remove all remaining packaging materials.
- **2.** Remove transportation safety devices on fluid connections.



3. Install the viscosity sensor at fluid connections with M5 connectors (thread depth 5 mm) in the pipeline, whereby flow and installation direction are not relevant. Also follow the instructions in the operating manual of the connector used.



Dimensions in mm for fluid installation



Installation example: 1 = Viscosity sensor; 2 = Valve; 3 = Filter; 4 = Flow restrictor; 5 = Orifice Making the electrical connections for the viscosity sensor

WARNING

Death or severe injury due to incorrect connection

- Electrical connection work may be carried out by correspondingly trained specialist personnel only.
- Observe installation codes and requirements valid in the respective country.
- Comply with local occupational safety requirements.

WARNING

No current-limiting fuse

Ensure overcurrent protection (I_{max} = 500 mA) through external circuit.

WARNING

Use in areas with an explosion hazard

The viscosity sensor VLO-M2 has no approval for use in hazardous areas.

- When operating in areas with an explosion hazard, ensure explosion protection.
- Connect the viscosity sensor to the higher-level system. In doing so, note the cable assignment, see "Kabelbelegung" auf Seite 11.

NOTICE

RS-485 point-to-point connection

- The variant VLO-M2_ex is designed for a RS-485 point-to-point connection.
- Variant VLO-M2_ex: On the client side a 330 Ω termination resistor must be used between the RS-485 lines (D0 and D1).

The serial interface is based on the "Modbus over serial line" specification.

Integrating the viscosity sensor into the system

The viscosity sensor sends the measured data to the readout system via the data line in Modbus RTU transmission mode. General settings of the serial Modbus RTU interface:

NOTICE

- Modbus RTU protocol implemented according to specification V1.1b3
- Modbus registers refer to the start value 0
- ► For the sensor the typical response time is 10...20 ms
- ► For further Modbus information see section Modbus

NOTICE

The viscosity sensor does not include a pressure sensor.

Switching on the viscosity sensor

Switch on the power supply. After the power supply is switched on, the viscosity sensor starts automatically after an initialization routine.



Uninstalling the viscosity sensor

WARNING

Danger to personnel and environment from media that are hazardous to health

- Ensure that no media hazardous to health or the environment can escape when loosening the fluid connection.
- Ensure that no residues of hazardous substances can escape from the viscosity sensor when the mechanical fastenings are loosened by changing their position.
- **1.** Disconnect the cable connections of the electrical connections from the viscosity sensor.
- 2. Disconnect the fluid connections.
- **3.** Undo the mechanical fastening.

Cleaning and repair

Carrying out cleaning of the housing

NOTICE

Cleaning agents may cause damage to the housing

- ► Do not use high-pressure steam.
- ► Use only permitted cleaning agents.
- Permitted cleaning agents:
 - Mild soap solutions
 - Methyl or isopropyl alcohol
 - Water

Carrying out cleaning of the microchannel

NOTICE

Damage to the microchannel possible

- Use only permitted cleaning agents.
- **1.** Flush with permitted cleaning agents. Permitted cleaning agents:
 - isopropanol (IPA), ethanol, petroleum ether (e.g. petroleum 80 to 110), acetone and hexane
- **2.** Then, flush with dry air until there is no more cleaning agent in the microchannel.
- **3.** Fill the viscosity sensor with fluid with a known density value. Deviations from the nominal density value that are greater than the specified maximum measuring deviation indicate residues in the microchannel.

Disposal

Disposing of the viscosity sensor

WARNING

Danger to personnel and environment from media that are hazardous to health

- Ensure that the viscosity sensor and all cavities are free of any residues of the measuring medium that are hazardous to health or the environment.
- Send viscosity sensor components for recycling. Observe codes and requirements valid in the respective country.

Product specification

| Vlscosity, density and variables de- rived from it (e.g. standard density, concentration, etc.) |
|---|
| NOTICE Damage to the microchannel pos- sible. > Do not use helium. |
| Particle-free (<30 µm) hydrocar- bons e.g. |
| Gasoline E5 / E10 / E85 Diesel B7 / B10 / XTL Jet-A1 (also F-35 or JP-8) M100 (methanol) Isopropanol OME* (synthetic fuel) |
| |

Aqueous media such as:

- AdBlue[®]*
- Glycol blends*

Additional media can be used after individual clarification where applicable. *Optional



Measurement performance

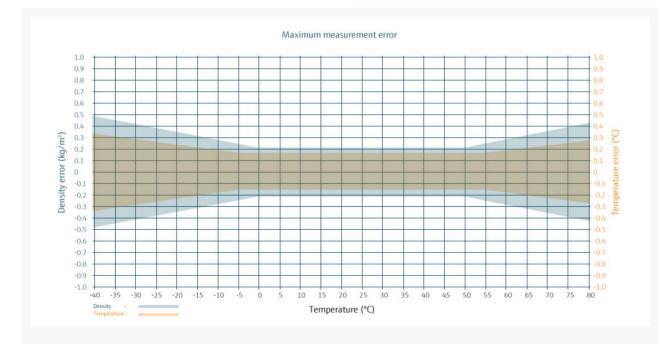
- Max. measurement deviation
- Viscosity: ±[0,2 mPa s + 5% from measurement]
 - Density: ±0.2 or ±[0.0075 x abs(T-25°C)] °C if the value is >0.2
 - Temperature: ±0.15 or ±[0.005 x abs(T-25°C)] °C if the value is >0.15

NOTICE

Pressure-dependent density measurement accuracy

The viscosity sensor is calibrated to 1 bar (abs) by default. At higher pressure the viscosity sensor indicates a density that is too low. At pressure change Δp , the density deviation is Δp :

$$\Delta \rho = (0.07 \pm 0.02) \frac{\text{kg}}{\text{m}^3 \cdot \text{bar}} \cdot \Delta \rho$$



Max. measurement deviation: Density and temperature

- Note pressure-dependent density measurement accuracy.
- If necessary, correct the measured density value due to the influence of pressure:

 $\rho_{\text{Fluid}} = \rho_{\text{mess}} + \Delta \rho$

Here, ρ_{Fluid} is the actual density at process pressure and ρ_{meas} is the density measured by the viscosity sensor.

- Order option: Calibration to desired pressure (1 to 20 bar (abs)).
- Repeatability
- Viscosity: ±0,1 mPa s
 Density: ±0.1 kg/m³
- Temperature: ±0.05 °C

Temperature conditions

| Permitted medium temperature | -40 to +60 °C |
|----------------------------------|---------------|
| Permitted ambient temperature | -40 to +60 °C |
| Permitted storage temperature | -40 to +60 °C |

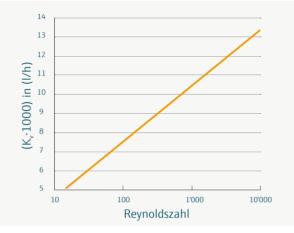
Area of application

| Permitted viscosity 0.3 to 5 mPa s | Permitted measured density value | 600 to 1000 kg/m³ (Optionally 0 to 1200 kg/m³) |
|------------------------------------|-------------------------------------|---|
| | | 0.3 to 5 mPa s (Optionally 0.3 to 50 mPa s) |



| Permitted medium density | 0 to 20 bar (abs) Burst pressure 80 bar (abs) |
|----------------------------------|--|
| Permitted particle size | Max. 30 µm |
| Permitted flow range | 0 to 10 l/h |
| Vibrations | Vibrations (<20 kHz) have no in- fluence on the measuring accuracy due to the high working frequency of the microchannel. |
| Inlet and outlet runs | Inlet and outlet runs have no influ- ence on the measuring accuracy. |
| | NOTICE Permissible means that the mea- suring accuracy of the sensor is within the given specifications. |
| Flow/pressure loss conditions | NOTICE To ensure proper operation, the flow rate (<i>Q</i>) must not exceed 10 l/h. |
| Units | [K _v]= m³/h, [Q]=l/h, [Δρ]=bar, [ρ]=kg/m³, [η]= mPa s |

Flow/pressure loss conditions



Flow factor versus Reynolds number (K_v (Re) = [1.28In (Re) + 1.60] \pm 10%)

| Determining the flow factor (K _v ·1000 I/m³) | The flow factor can be read by means of the Reynolds number (<i>Re</i>) via the Fig. Flow / pressure loss conditions. |
|---|---|
| Determination of <i>Re</i> via Q , ρ and η | $Re \cong \frac{Q \cdot \rho}{2 \cdot \eta}$ |
| Determination of Q via Δp | $Q = K_v \cdot 1000 \text{ l/m}^3 \sqrt{\frac{\Delta \rho}{1 \text{ bar}} \cdot \frac{1000 \text{ kg/m}^3}{\rho}^3}$ |
| Determination of Δp via Q | $\Delta \rho = \left(\frac{Q}{K_{v} \cdot 1000 \text{ l/m}^{3}}\right)^{2} \cdot \frac{\rho}{1000}$ |

| Calculation | If one of the needed factors such as Q is not available, several iteration steps are needed. |
|---------------|--|
| Response time | The density is recorded with a measuring rate of at least 30 Hz. As a result of internal processing and filtering, the maximum group delay is 1 s. The temperature is recorded with a measuring rate of 2 Hz. As a result of internal processing and filtering, the maximum group delay is 2.5 s. |

Ambient conditions

| Climate class | In accordance with: IEC/EN 60068-2-1 IEC/EN 60068-2-2 IEC/EN 60068-2-30 |
|------------------------------------|--|
| Electromagnetic com- patibility | EMC 2014/30/EU (EN 61326-1) |
| Vibration and shock resistance | In accordance with: IEC/EN 60068-2-6 IEC/EN 60068-2-27 IEC/EN 60068-2-64 |
| Protection class | IP54 (IEC 60529) |
| | |



Materials Dimensions Housing Stainless steel: - 1.4404 (316L) - 1.4542 (AISI/SUS 630) Wetted parts Stainless steel: - 1.4542 (AISI/SUS 630) BOROFLOAT[®] 33 glass Silicon Epoxy resin 18.2 450 7.25 30 7.6 15

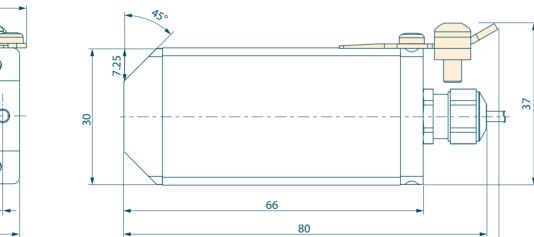
Design, dimensions in mm (orange range valid only for VLO-M2_ex)

$30 \times 66 \times 15 \text{ mm}^3$ (without cable, Dimensions cable gland and connection for protective ground) Weight <200 g Dimensions of mea-160 x 200 µm (500 nl) surement channel

Fluid interface

Fluid interfaces

2 x M5 threaded holes at a 45° angle to the side and front surface



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Electrical interface

| Cable design | Permanently installed cable. Connecting cable type KS-Li- 9YD11Y 4xAWG 28, manufac- turer: Kabel Sterner |
|----------------------|---|
| Cable length | 3 m (optionally up to 20 m) |
| Cable outer diameter | 2.3 mm |
| Wire diameter | 4 x AWG 28 |
| | |
| Level control | Digital communication lines and power supply in one com- mon shielded cable |
| | Unidirectional, RS-485 |
| | NOTICE |
| | For the variant VLO-M2_ex |
| | Provide a 330 Ω termina- tion resistor on the client side (see Page 6) |
| | For the variant VLO-M2 |
| | For the integration in RS485-Modbus a bus termination according |

ording to specification "Modbus over serial line V1.02" has to be provided.



Certificates and approvals **Dielectric strength** Version VLO-M2 (non-ex) **Energy supply** Maximum current draw 26 mA. (continued) maximum power consumption **CE marking** The viscosity sensor meets the legal There is a capacitive coupling 350 mW. requirements of the EC directives. between the reference potential TrueDyne Sensors AG confirms the (GND) and the housing (ground). successful testing of the viscosity NOTICE The dielectric strength is 50 V. sensor with the attachment of the There is no galvanic isolation be-The power supply unit must be CE mark. tween the supply circuits, the comsafety tested (e.g. PELV, SELV). munication interface and GND. For the variant DLO-M2 ex IECEX, ATEX **WARNING** The cable shield is connected to Supply: 9.4 V to 13.3 V the sensor housing. The shield Applies for the VLO-M2 ex version (typical: 12 V) must be connected to the protective earth on the connection side according to the "Modbus over se-Depending on the version, the product complies with For the variant DLO-M2 (non-ex) rial line V1.02" specification. the following directives: ► Supply: **Cable assignment** Wire color Assignment VLO-M2 VLO-M2 ex 5 V ... 13.3 V vellow RS485 B, ATEX 2014/34/EU(L96/309) D1 LVD 2014/35/EU(L96/357) **WARNING** RS485 A, green 2014/30/EU (L96/79) EMC D0 For DLO-M2 ex, observe safety instructions DB-**RoHS** 2011/65/EU(L174/88) brown GND (signal KU-100206-*. The asterisk around), (*) stands for the version. The following standards are complied with: common Zener barriers white V_{DD} (supply voltage) VLO-M2 (supply and RS485) NOTICE EN 61010-1:2010 **Dielectric strength** Version VLO-M2 ex The wire color code does not EN IEC 60079-0: 2019 The reference potential (GND) comply with the "Modbus over seis connected to the housing EN 60079-11: 2012 rial line V1.02" specifications and the ground connection (see EN 61326-1: 2013 product design). There is no galvanic isolation between the EN 61326-2-3: 2013 supply circuits, the communica-EN 50581: 2012 tion interface and GND. Product specification

VLO-M2 ex

Legal restrictions

- **Fields of industry** The viscosity sensor cannot be used in the following fields of industry for legal reasons:
 - Military (any applications in the military field whatsoever, including airplanes, vehicles or military structures. This does not include
 - fuel delivery and fuel dispensing when refueling on the ground) Aerospace (applications in flying objects of any kind. Excluded from this is fuel delivery and fuel dispensing when refueling on the ground)
 - Fuel cells (use in stationary or mobile fuel cells)
 - Medical devices (objects or substances used for medical purposes for human beings - the pharmaceutical industry is not affected)

Modbus

Default settings:

| Baud rate | 19200 BAUD |
|------------|------------|
| Data bits | 8 |
| Parity | Even |
| Byte order | 1-0-3-2 |
| Stop bits | 1 bit |

| Modbus address | 247 |
|-----------------------------|-----------------------|
| FlowControl | None (0) |
| Transmission type | Modbus RTU (protocol) |
| Temperature unit | °C |
| Pressure unit | bar |
| Density unit | kg/m³ |
| Dynamic viscosity unit | mPa s |
| Kinematic viscosity unit | mm²/s |
| | |

NOTICE

▶ *Values are only visible with the corresponding software option

The following Modbus RTU functions are supported:

| Lode | Name | Description |
|------|------|-------------|
| | | |

- Read Coils Read one or more coils 0x01
- 0x03 Read Read a consecutive holding register Holding block Registers
- Read Input Read one or more successive registers 0x04 Registers
- 0x05 Write Write one coil Single Coil 0x06 Write Write one single register
- single register

| 0x0F | Write Multiple Coils | Write multiple successive coils |
|------|--------------------------------|-------------------------------------|
| 0x10 | Write Multiple Registers | Write multiple successive registers |
| NOT | CE | |

NOTICE

The following Modbus RTU functions are not supported

| 0x02 | Read Discrete Inputs |
|------|------------------------|
| 0x07 | Read Exception Status |
| 0x08 | Diagnostics |
| 0x0B | Get Comm Event Counter |
| 0x0C | Get Comm Event Log |

Get Comm Event Log When addressing the devices, it is essential to ensure that

there are not two devices with the same address. In such a case an abnormal behavior of the whole serial bus can occur, because the master is then no longer able to communicate with all existing slaves on the bus.

Compared to the "Modbus over serial line V1.02" protocol there are following differences

- ► 3.6 Cables The cable strands are not twisted together.
- ▶ 3.7 Visual Diagnostics There is no LED display on the sensor.
- Line Polarization" is not necessary for the sensor and is not provided.

Min. 32 sensors are supported in the bus system.)



Modbus Register Informationen

Info

| Name | Address | Data type | Selection/input | Operator | Mainte- nance |
|--------------------------|--------------|-----------|--|----------|------------------|
| Memory Version | 100 | UINT16 | | r | r |
| Serial Number | 101 107 | STRING14 | | r | r |
| Software Version | 108 | UINT16 | | r | r |
| Software Build | 109 | UINT16 | | r | r |
| Pin | 110 117 | STRING16 | | r | r |
| Devie Identity | 1 | UINT16 | | r | r |
| Device Name | 7262 7269 | STRING16 | | r | r |
| Firmware Version | 7276 7279 | STRING8 | | r | r |
| Access status tooling | 2177 | UINT16 | 0: Operator 1: Maintenance 2: Service (nur TrueDyne) | r | r |

Config

Modbus

| Name | Address | Data type | Selection/input | Operator | Mainte- nance |
|----------------|---------|-----------|--|----------|------------------|
| Modbus address | 4909 | UINT16 | 1247 | r | r/w |
| Baud rate | 4911 | UINT16 | 3: 9600 4: 19200 5: 38400 6: 57600 7: 115200 | r | r/w |
| Parity | 4913 | UINT16 | O: None / 2 stop bits 1: Even / 1 stop bit 2: Odd / 1 stop bit 3: None / 1 stop bit | r | r/w |
| Byte order | 4914 | UINT16 | 0:0-1-2-3 1:3-2-1-0 2:2-3-0-1 3:1-0-3-2 | r | r/w |

Device

| Name | Address | Data type | Selection/input | Operator | Mainte- nance |
|--------------------|---------|-----------|---|----------|------------------|
| Software option | 2794 | UINT16 | 0: Density 1: Viscosity 2: Concentration&Density (Option) 3: Concentration&Viscosity (Option) | r | r |
| Application option | 2795 | UINT16 | 0: Off 1: Sugar, Fructose in Water, Glucose in Water, Sucrose in Water, Invert Sugar in Water, HFCS42, HFCS55, HFCS90 2: Alcohol, Ethanol in Water_OIML, Methanol in Water 3: Alcohol (viscosity), Ethanol in Water_OIML, Methanol in Water, EthylenegIcol in Water 4: Distillery & Brewery, Ethanol in Water_OIML, Fructose in Water, Glucose in Water, Sucrose in Water, Invert Sugar in Water | r | r |

| Application option (continued) | 2795 | UINT16 | 5: Saline, Sodium Chloride in Water, TDS in Water 6: H2O2, Hydrogen Peroxide in Water 7: User | r | r |
|--|------|--------|--|---|---|
|--|------|--------|--|---|---|

NOTICE

Software options

• The desired software option must be specified when ordering.

| Restarte Device | 6816 | UINT16 | 0: False 1: True | r/w | r/w |
|-------------------|--------------|----------|--|-----|-----|
| Device Tag | 4900 4907 | STRING16 | Free selectabler | r | r/w |
| Enter Access code | 2176 | UINT16 | 065535 For maintenance 8646 | r/w | r/w |
| FB User Level | 2179 | UINT16 | 0: Operator 1: Maintenance 2: Service (only TrueDyne) | r | r/w |



Sensor

| Name | Address | Data type | Selection/input | Operator | Mainte- nance |
|----------------|--------------|-----------|-----------------|----------|------------------|
| Pressure value | 5184 5185 | FLOAT32 | | r | r/w |

NOTICE

- The density sensor does not include a pressure sensor.
 Pressure value can be written via Modbus.
- Frequent writing of pressure values can lead to memory corruption in the EEPROM.

| Pressure unit | 2129 | UINT16 | 0: bar abs 1: bar gauge 2: psi abs 3: psi gauge 4: kPa abs 5: kPa gauge | r | r/w |
|---------------|------|--------|---|---|-----|
| Density unit | 2106 | UINT16 | 0: g/cm ³ 1: g/cc 2: kg/l 3: kg/m ³ 4: lb/ft ³ 5: lb/gal 6: Specific gravity | r | r/w |

NOTICE

• Specific gravity (SG) is calculated with the current temperature.

$$SG = \frac{\rho_{\text{medium}}(T)}{\rho_{\text{water}}(T)}$$

| Temperature unit | 2108 | UINT16 | 0: ℃ 1: K 2: °F 3: °R | r | r/w |
|------------------------------|--------------|---------|--|---|-----|
| Dynamic viscosity unit | 2110 | UINT16 | 0: cP 1: P 2: Pa s 3. mPa s | r | r/w |
| Kinematic viscosity unit | 2111 | UINT16 | 0: m ² /s 1: mm ² /s 2: cSt 3: St | r | r/w |
| Density single point | 205 206 | FLOAT32 | | r | r/w |
| Density offset | 5528 5529 | FLOAT32 | | r | r/w |
| Reset density offset | 207 | UINT16 | 0: Off 1: Reset | r | r/w |
| Viscosity single point | 208 209 | FLOAT32 | | r | r/w |
| Viscosity offset | 5530 5531 | FLOAT32 | | r | r/w |
| Reset viscosity offset | 210 | UINT16 | 0: Off 1: Reset | r | r/w |
| Single point adjust- ment | 2510 | UINT16 | 0: Off 1: Water | - | r/w |
| | | | | | |



MinMaxValues

| Name | Address | Data type | Selection/input | Operator | Mainte- nance |
|-----------------------------------|--------------|-----------|-----------------|----------|------------------|
| LowerBoundDensi- tyRange | 2600 2603 | FLOAT32 | | r | r |
| UpperBoundDensi- tyRange | 2604 2607 | FLOAT32 | | r | r |
| LowerBoundTem- peratureRange | 2608 2611 | FLOAT32 | | r | r |
| UpperBoundTempe- ratureRange | 2612 2615 | FLOAT32 | | r | r |
| LowerBoundPressu- reRange | 2616 2619 | FLOAT32 | | r | r |
| UpperBoundPressu- reRange | 2620 2623 | FLOAT32 | | r | r |
| LowerBoundCon- centrationRange | 2624 2627 | FLOAT32 | | r | w |
| UpperBoundCon- centrationRange | 2628 2631 | FLOAT32 | | r | w |
| LowerBoundVisco- Range | 2632 2635 | FLOAT32 | | r | r |
| UpperBoundVisco- Range | 2636 2639 | FLOAT32 | | r | r |

Concentration

| Name | Address | Data type | Selection/input | Operator | Mainte- nance |
|-------------------------|--------------|-----------|--|----------|------------------|
| LiquidType | 26491 | UINT16 | 0: Off 1: Fructose in water 2: Glucose in water 3: Sucrose in water 4: Invert sugar in water 5: Hydrogen Peroxid in water 6: Ethanol in water (OIML) 7: Methanol in water 8: Etylen glycol in water 9: HFCS42 10: HFCS55 11: HFCS90 12: Sodium chloride in water 13: TDS in water 14: User coeffs | r | r |
| User concentration text | 2584 2588 | STRING10 | | r | r |
| Concentration unit | 2438 | UINT16 | 0: SGU 1: °Brix 2: °Balling 3: Proof/Vol 4: %Vol 5: %Vol@20°C 6: °Plato 7: mol/l 8: %ABV@20°C 9: %mass | r | r |

NOTICE

- The LowerBoundViscoRange and the UpperBoundViscoRange are only visible with the software option Viscosity and Concentration&Viscosity.
- The LowerBoundConcentrationRange and the UpperBoundConcentrationRange are only visible with the Concentration&Density and Concentration&Viscosity software option.

r = *read* / *w* = *write* / Modbus registers refer to the start value 0

| Concentration unit (continued) | 2438 | UINT16 | 10: mg/l 11: %StdVol 12: User conc. | r | r |
|-----------------------------------|----------------|---------|---|---|---|
| A0 | 28485 28488 | FLOAT32 | | r | r |
| A1 | 28491 28494 | FLOAT32 | | r | r |
| A2 | 28497 28500 | FLOAT32 | | r | r |
| A3 | 28509 28512 | FLOAT32 | | r | r |
| A4 | 28521 28524 | FLOAT32 | | r | r |
| B1 | 28503 28506 | FLOAT32 | | r | r |
| B2 | 28515 28518 | FLOAT32 | | r | r |
| В3 | 28527 28530 | FLOAT32 | | r | r |
| D1 | 25864 25867 | FLOAT32 | | r | r |
| D2 | 28570 28573 | FLOAT32 | | r | r |
| D3 | 28576 28579 | FLOAT32 | | r | r |
| D4 | 28582 28585 | FLOAT32 | | r | r |
| | | | | | |

NOTICE

- ► The Concentration values are only visible with the Concentration&Density and Concentration&Viscosity software options.
- User concentration text and user coeffs. A0 ... D4 cannot be written by the user. Only possible by TrueDyne (service).
- The Liquid types are grouped in different application packages.

Process Variable

| Name | Adresse | Datentyp | Auswahl/ Eingabe | Operator | Mainte- nance |
|------------------------|--------------|----------|---------------------|----------|------------------|
| Density | 2012 2013 | FLOAT32 | | r | r |
| Density compensated | 2030 2031 | FLOAT32 | | r | r |
| Temperature | 2016 2017 | FLOAT32 | | r | r |
| Pressure | 2088 2089 | FLOAT32 | | r | r |
| Dynamic viscosity | 2018 2019 | FLOAT32 | | r | r |
| Kinematic viscosity | 2082 2083 | FLOAT32 | | r | r |
| *Concentration | 2597 2598 | FLOAT32 | | r | r |

NOTICE

*Values are only visible with the corresponding software option



Status

| Name | Adresse | Datentyp | Auswahl/ Eingabe | Operator | Mainte- nance |
|---------------------|---------|----------|---------------------|----------|------------------|
| Density OK | 12 | UINT16 | 0: False 1: True | r | r |
| Temperature OK | 14 | UINT16 | 0: False 1: True | r | r |
| Pressure OK | 15 | UINT16 | 0: False 1: True | r | r |
| *Concentration OK | 16 | UINT16 | 0: False 1: True | r | r |
| Tube oscillation OK | 13 | UINT16 | 0: False 1: True | r | r |
| Viscosity OK | 17 | UINT16 | 0: False 1: True | r | r |

NOTICE

*Values are only visible with the corresponding software option



Download area

On our website www.truedyne.com you will find this document and other useful documents in our download area.

Documents and files

Product information

- Data sheet
- Safety notes
- Data sheet
- STEP file
- Calibration certificate (optional)

Declarations of conformity

- CE marking EU declaration of conformity
- RoHS III EU declaration of conformity

Training courses

• Basics of density measurement training



https://www.truedyne.com/VLO-M2_ex_download_en

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Website

Are you looking for more innovative sensors for density and viscosity? Visit our website www.truedyne.com and learn more about our current product portfolio

Product portfolio

Sensors for measuring fluids

For example:

- DLO-M1 viscosity sensor
- VLO-M1 viscosity and viscosity sensor

Sensors for measuring gases

- DGF-I1 viscosity sensor
- Nanomass viscosity sensor



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